

# Work Order ID 127790

Monday, December 22, 2014 8:20:48 AM

\*127790\*

Reprint

Page 1

Item ID: D4054-009 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Tube Assembly  
 Start Date: 12/17/2014 Start Qty: 4.00 \*4\* Cust Item ID:  
 Required Date: 12/17/2014 Req'd Qty: 4.00 \*4\* Customer:  
 Reference:

Approvals: Process Plan: ML5 Date: 14-12-22 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
 Run Start \*NR1\*  
 Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4054	A

100	Small Fab	0.00							
*100*									
Small Fab	Memo	0.00							
Small Fab	Bend tube as per Dwg D4054								

	Install sleeves and nuts								
	Flare ends as per Dwg D4054.								

110	QC5- Inspect part completeness to step on W/O	0.00							
*110*									
QC	Memo	0.00							
Quality Control									

4 FF DEC 22 2014

④ 14-12-23 DAS 9 9-89

# Work Order ID 127790

**\*127790\***

Page 2

Monday, December 22, 2014 8:20:48 AM

Item ID: D4054-009 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Tube Assembly  
 Start Date: 12/17/2014 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 12/17/2014 Req'd Qty: 4.00 **\*4\*** Customer:

## Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: <i>ST JS</i>	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

*DAS  
26  
9-88*

DEC 24 2014

*MLJ 14-12-24*

*(Signature) 14-12-24*

# Picklist Print

Monday, December 22, 2014 8:20:55 AM

Page 1

Work Order ID: 127790

**\*127790\***

Parent Item: D4054-009

**\*D4054-009\***

Parent Item Name: Tube Assembly

Start Date: 12/17/2014

Required Date: 12/17/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 10.01.19 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq.ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN818-8D		Purchased	No			100	Each	23.0000	1	4		DEC 22 2014	
<b>*AN818-8D*</b>									**		FF		
Nut													

Location	Loc Qty	Loc Code
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CCK003	20	
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m127044	20	
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ST325	3	
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m127044	3	
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M6061T6T0.500W.049		Purchased	No			100	f	66.5250	0.55	2.31579		DEC 22 2014	
<b>*M6061T6T0 500W 049*</b>									**		FF		
6061-T6 RD Tube .500 x.049W													

Location	Loc Qty	Loc Code
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MAT013	66.525	
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m126335	1.65	
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m129188	4.875	
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m130792	60	
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MS20819-8D		Purchased	No			100	Each	12.0000	1	4		DEC 22 2014	
<b>*MS20819-8D*</b>									**		FF		
Sleeve													

Location	Loc Qty	Loc Code
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ST307	12	
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m126275	12	
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